

NOT TO BE PUBLISHED

GUNS, MACHINE, CAL. .30, BROWNING, M1919A4

FIXED AND FLEXIBLE

ILLUSTRATED IDENTIFICATION LIST

C.O.D.
(Technical Branch)
WEEDON

May, 1942

FOREWORD

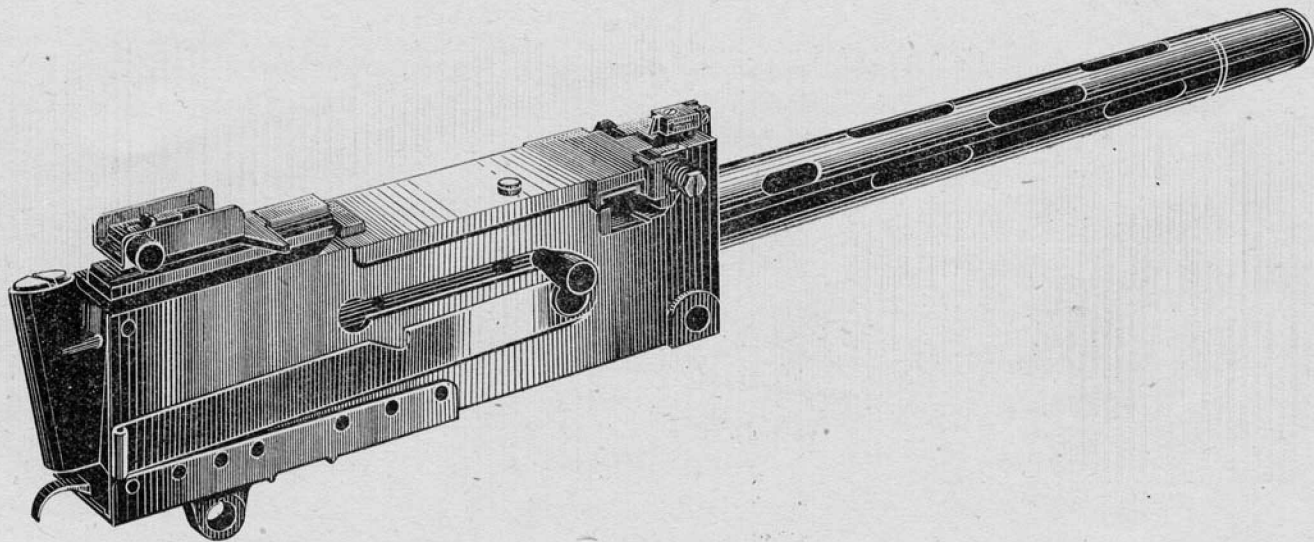
For guide to easy reference, it is pointed out that the components of these weapons are arranged in Group order, numerical sequence of American Catalogue Numbers being followed in each grouping.

British Designation and Catalogue Numbers are merely shown to enable any necessary reconciliation with American Numbers to be made, and under no circumstances will be used.

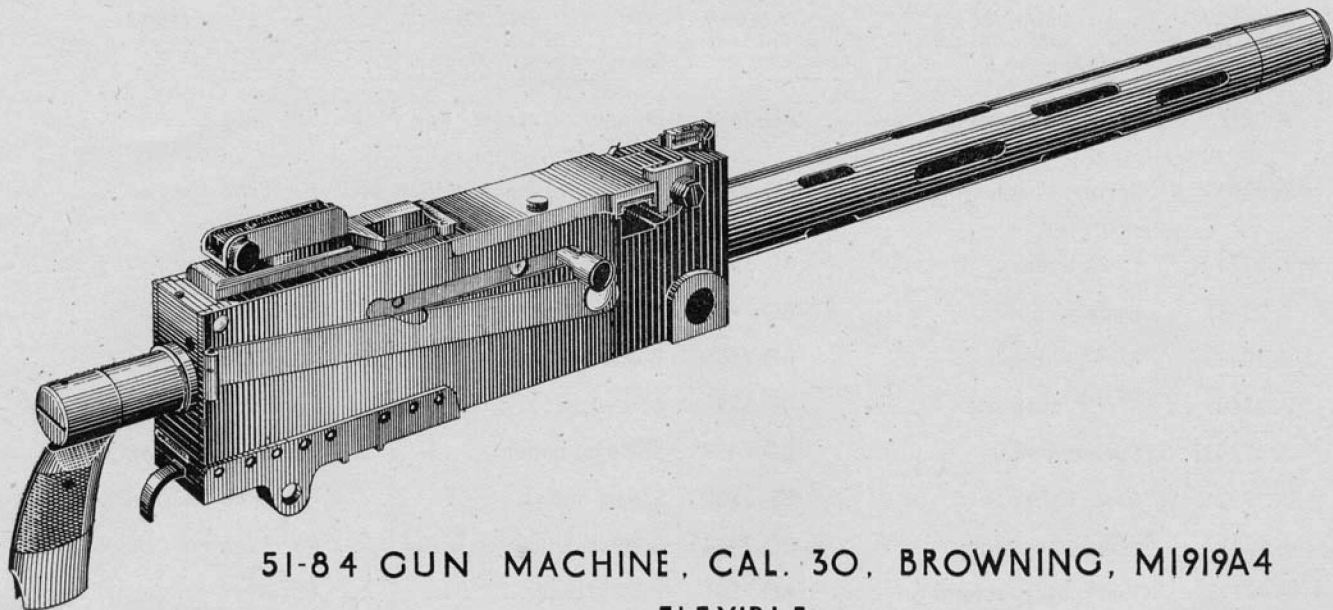
"S.N.L. A.6" in addition to American Designations and Numbers will always be quoted on all Demands and other documents relating to these weapons.

The following shows the Group and appropriate page numbers :—

Back plate group (fixed gun)	Page 5
Back plate group (flexible gun)	Page 7
Casing group	Page 9
Cover group	Page 11
Rear sight group	Page 13
Bolt group	Page 15
Barrel extension and lock frame group	Page 17
Front sight group	Page 19
Tripod mount and accessories	Pages 21, 23, 25, 27



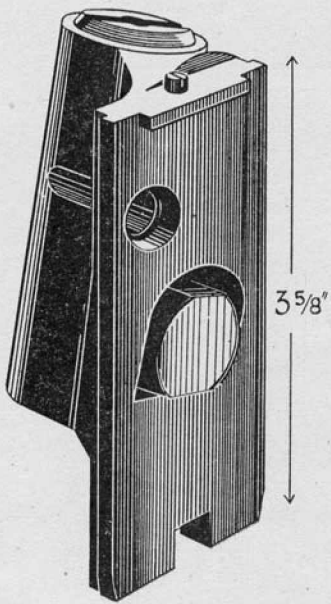
51-83 CUN MACHINE CAL. .30, BROWNING, M1919A4
FIXED



51-84 GUN MACHINE, CAL. 30, BROWNING, M1919A4
FLEXIBLE

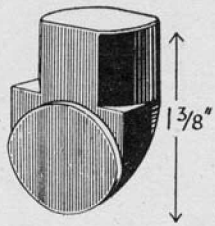
AMERICAN S.N.L. NO.	AMERICAN S.N.L. DESIGNATION.	FORMER WEEDON CAT. NO.	ENGLISH DESIGNATION.	REMARKS.
A 9278	Plunger, adjusting screw ...	BD 7497	Plungers, screw adjusting buffer.	For fixed guns only.
A 9300	Spring, adjusting screw plunger.	BD 5945	Springs, plunger, buffer ad- justing screw.	For fixed guns only.
A 9374	Disk, buffer	BD 5520	Discs, buffer... ..	For fixed and flex. guns.
A 20482	Buffer, upper	BD 7496	Buffer, upper	For fixed guns only.
A 20483	Buffer, lower	BD 7495	Buffers, lower	For fixed guns only.
A 20609	Screw, stop latch	BD 5596	Screws, stop, catch, cover...	For fixed and flex. guns.
A 172433	Spring, buffer	BD 7499	Springs, buffer	For fixed guns only..
A 173245	Stop, buffer	BD 7500	Stops, buffer	For fixed guns only.
B 9833	Screw, adjusting	BD 7498	Screws, adjusting buffer ...	For fixed guns only.
B 147159	Plate, back, assembly ...	BD 7501	Plates, back	For fixed guns only.
C 64269	Plate, back, assembly, com- plete.			For fixed guns only.

C64269



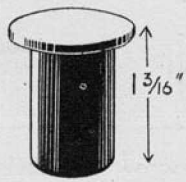
3 5/8"

A 20483



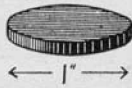
1 3/8"

A173245



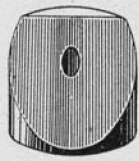
1 3/16"

A 9374



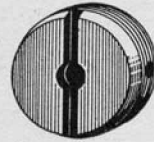
1"

A 20482



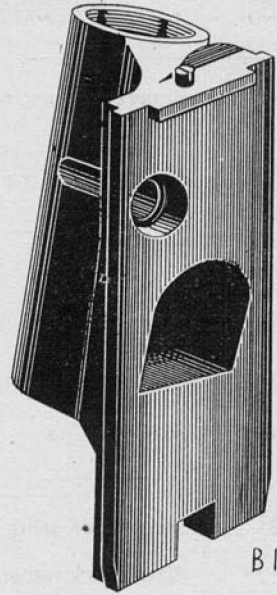
1"

B 9833




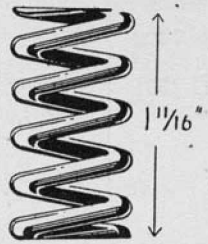
1"

B147159



3 5/8"

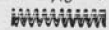
A 20609 



1 1/16"

A 172433

 1 3/16" A 9278

 1 1/16" A 9300

AMERICAN S.N.L. NO.	AMERICAN S.N.L. DESIGNATION.	FORMER WEEDON CAT. NO.	ENGLISH DESIGNATION.	REMARKS.
A 9374	Disk, buffer	BD 5520	Discs, buffer	For fixed and flex. guns.
A 20550	Escutcheon, stock, left.	BD 5522	Cups, countersunk	For flex. guns only.
A 20551	Escutcheon, stock, right	BD 5523	Cups, screwed	For flex. guns only.
A 20581	Plate, buffer	BD 5566	Plates, buffer	For flex. guns only.
A 20609	Screw, stop, latch	BD 5596	Screws, stop, catch cover	For fixed and flex. guns.
A 20613	Screw, stock	BD 5595	Screws, stock, side	For flex. guns only.
A 64009	Stock, assembly.	BD 7439	Stocks (aluminium w/- cups, screwed and countersunk).	For flex. guns only.
A 130473	Stop, buffer	BD 7440	Stops, buffer	For flex. guns only.
A 135052	Plunger, adjusting screw	BD 5572	Plungers, screw, adjusting buffer ..	For flex. guns only.
A 135053	Spring, adjusting screw plunger ..	BD 5603	Springs, plunger, buffer adjusting screw	For flex. guns only.
A 139969	Spring, stock	BD 7438	Springs, stock	For flex. guns only.
A 139981	Spring, buffer	BD 7433	Springs, buffer	For flex. guns only.
A 160497	Filler, buffer	BD 7455	Distance-pieces, buffer	For flex. guns only.
B 134059	Screw, adjusting	BD 5584	Screws, adjusting buffer.	For flex. guns only.
C 64004	Plate, back, assembly	BD 7417	Plates, back (w/- pistol grip)	For flex. guns only.
C 64010	Plate, back, w/- buffer and stock assembly.	BD 7461	Plates, back (w/- buffer and stock assembled).	For flex. guns only.
BCLX3EG	Screw, mach., fl-hd., corrosion resist- ing—steel, No. 8 (164)-36NF-3 × ½ (for stock spring).	BD 7476	Screws, spring, stock	For fixed and flex. guns.

